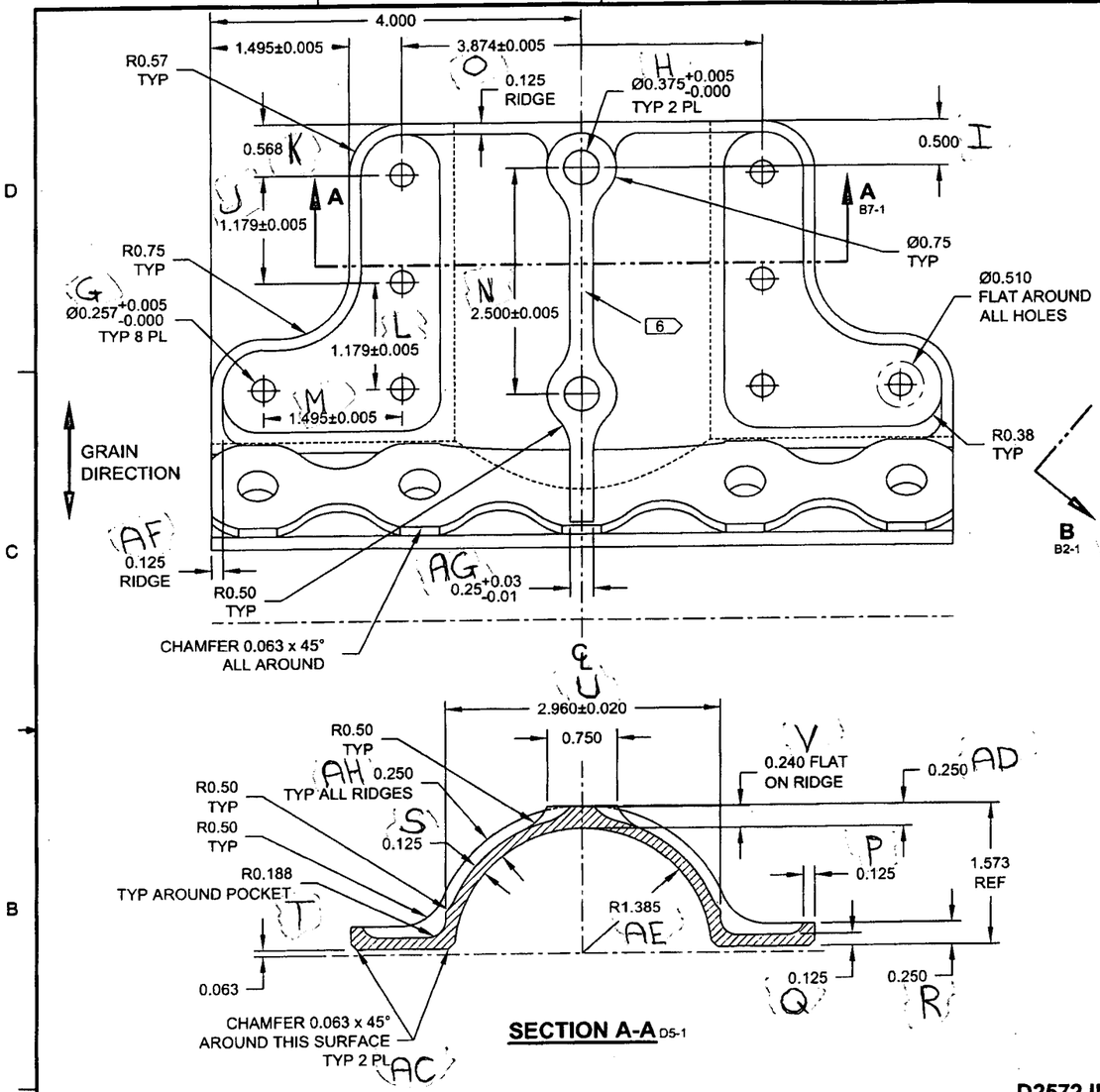
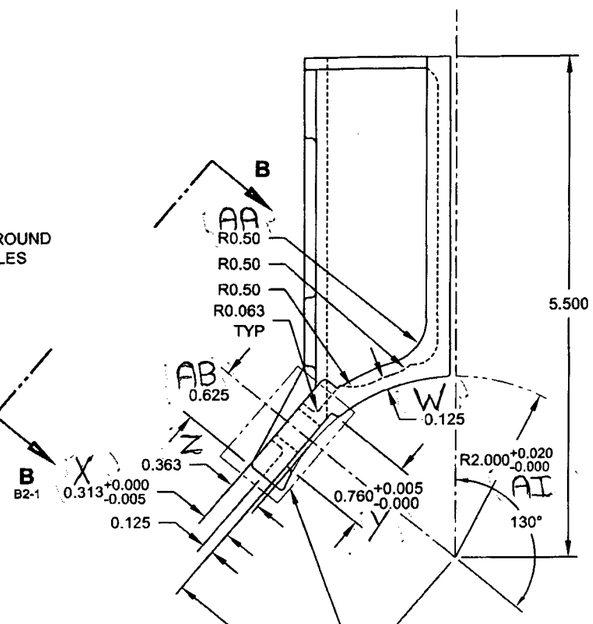
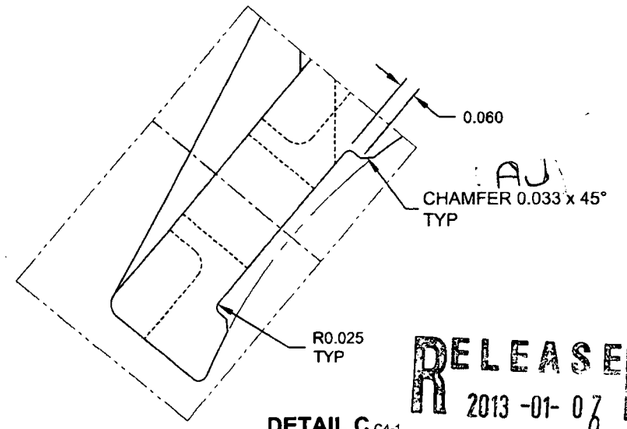


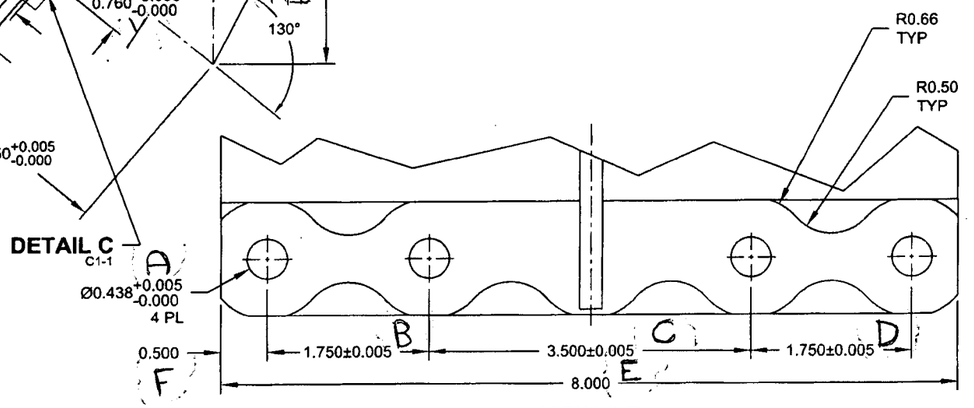
SECTION A-A D5-1



DETAIL C C1-1



DETAIL C C4-1
SCALE 2X



VIEW B-B C5-1

RELEASED
2013-01-07

D2572 INNER FWD SADDLE

F

NOTES:
1) MATERIAL: 7075-T7351 PER QQ-A-250/12 (REF DART SPEC. D6101-005)
2) FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
   POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFY WITH DART P/N "D2572" AND B/N PER DART QSI 044 6.3 (CNC ENGRAVING)
   USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
7) WEIGHT: 0.80 lbs

REV.	DESCRIPTION	BY	DATE
F	D6101-005 WAS D6102-003 REF NCR12-1832	SFM	12.11.13
E	ADD CHAMFER ON RIDGE, NOTE 5	PH	05.07.13
D	ADD RIDGES; TIGHTEN TOLERANCES	CP	02.09.06
C	INCORP. DEO 9123/9079/9120 ADD DIMENSIONS PER TSR A1177	CP	99.10.22
B	ADD GRAIN DIR,. 0.438 WAS 0.425	CW	96.12.02
A	NEW ISSUE	BW	96.09.16

DESIGN	DS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2572	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		INNER FWD SADDLE	NTS
DATE	12.11.13		

COPYRIGHT © 1996 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.